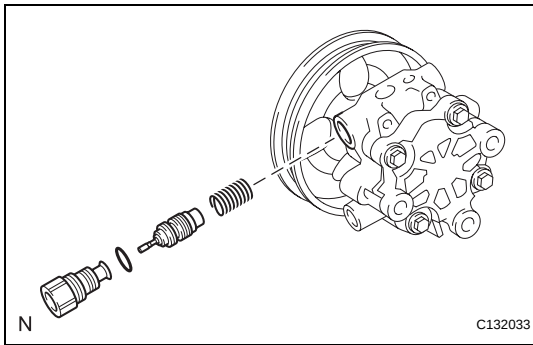


**9. INSTALL FLOW CONTROL VALVE**

- (a) Coat the flow control valve compression spring and flow control valve with power steering fluid.
- (b) Install the flow control valve compression spring and flow control valve.
- (c) Coat a new O-ring with power steering fluid and install it to the pressure port union.
- (d) Install the pressure port union.

Torque: 69 N*m (700 kgf*cm, 51 ft.*lbf)

10. INSTALL POWER STEERING SUCTION PORT UNION

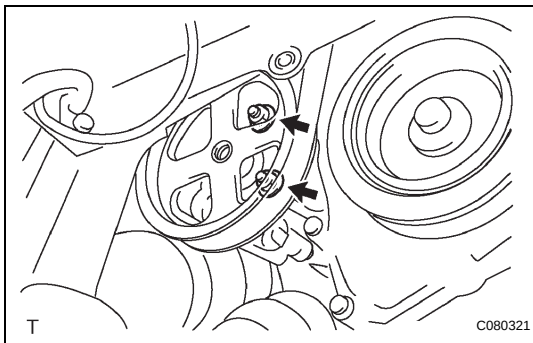
- (a) Coat a new O-ring with power steering fluid, and install it to the power steering suction port union.
- (b) Install the power steering suction port union with the bolt.

Torque: 12 N*m (120 kgf*cm, 9 ft.*lbf)

11. INSTALL VANE PUMP BRACKET REAR

- (a) Install the vane pump bracket rear with the bolt.

Torque: 37 N*m (380 kgf*cm, 27 ft.*lbf)

**INSTALLATION****1. INSTALL VANE PUMP ASSEMBLY**

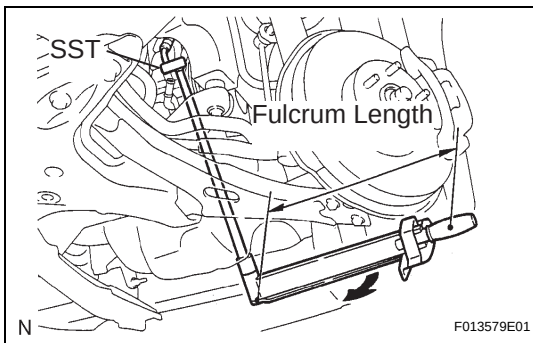
- (a) Install the vane pump assembly with the 2 bolts and nuts.

Torque: 37 N*m (380 kgf*cm, 27 ft.*lbf)

- (b) Connect the oil pressure switch connector.

NOTICE:

Be careful that the oil does not adhere to the connector.

**2. INSTALL PRESSURE FEED TUBE ASSEMBLY**

- (a) Using SST, connect the pressure feed tube assembly.

SST 09023-38401

Torque: 41 N*m (420 kgf*cm, 30 ft.*lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective when SST is parallel to a torque wrench.

- (b) Connect the pressure feed tube clamp with the bolt.

Torque: 7.8 N*m (80 kgf*cm, 69 ft.*lbf)

3. CONNECT OIL RESERVOIR TO PUMP HOSE NO. 1

- (a) Connect the oil reservoir to pump hose No. 1 with the clip.

4. INSTALL FAN AND GENERATOR V BELT**5. INSTALL FRONT WHEEL RH**

Torque: 103 N*m (1,050 kgf*cm, 76 ft.*lbf)

6. ADD POWER STEERING FLUID**7. BLEED POWER STEERING FLUID**

[PS-2](#)

8. INSPECT FOR POWER STEERING FLUID LEAK

9. INSTALL ENGINE UNDER COVER RH